

PHI Camouflage Block

Shp Nov. 20

Work Order ID 125612

125612

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October-17-14 10:17:51 AM

Item ID: D206-628-033PHI Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407
Start Date: 10/16/14 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 11/07/14 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: ✓ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| N/A | Rev N/A |

| | | | | | | | | | |
|-------------------------------|---|------|--|--|--|--|--|--|-------------------|
| 100 | Document Control | 0.00 | | | | | | | DAS 38 9-89 |
| *100* | DOCUMENT CONTROL | | | | | | | | |
| DC | Memo | 0.00 | | | | | | | |
| Doc.Control -USB or Paperwork | Photocopy blue file and type labels as per PPP D206-628-033 CHG 003 | | | | | | | | 14-11-24 |

| | | | | | | | | | |
|-----------|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 | | | | | | | |
| *110* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |

| | | | | | | | | | |
|-----------------|---|------|--|--|--|--|--|--|-------------------|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 | | | | | | | DAS 38 9-89 |
| *120* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | 14-11-24 |

B125634 (x1)

Work Order ID 125612

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Item ID: D206-628-033PHI

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 10/16/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/07/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130 | Packaging | 0.00 | | | | | | | |
| *130* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | Identify and pack for shipping as per PPP D206-628-033 | | | | | | | | |
| | Location: _____ | | | | | | | | |
| | PPP Rev: _____ | | | | | | | | |
| 140 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| *140* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

DAS
46
9-89

DAS
06
1-89

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MCS 14-11-24

14.11.24

Picklist Print

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Work Order ID: 125612

125612

Parent Item: D206-628-033PHI

D206-628-033PHI

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 10/16/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.23 NEW ISSUE LL VERF:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| AN4C14A | | Purchased | No | | | 110 | Each | 75.0000 | <u>8</u> | 8 | | | |

AN4C14A

Bolt

DAS
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9-89

Location

Loc Qty

Loc Code

| | | |
|----------------|----|--|
| FG | 25 | |
| 118706 | 20 | |
| 123021 | 5 | |
| ST356 | 50 | |
| m126176 | 1 | |
| m127817 | 7 | |
| m128634 | 2 | |
| <u>m130466</u> | 40 | |

DAS
86
9-89

AN4C15A

Purchased

No

110

Each

107.0000

4 4

NOV 11 2014

AN4C15A

Bolt

DAS
38
9-89

Location

Loc Qty

Loc Code

| | | |
|----------------|----|--|
| FG | 10 | |
| 120360 | 10 | |
| ST343 | 50 | |
| <u>M130466</u> | 50 | |
| ST357 | 47 | |
| M126175 | 6 | |
| M128403 | 9 | |
| M128634 | 32 | |

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9-89

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Work Order ID: 125612

125612

Parent Item: D206-628-033PHI

D206-628-033PHI

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 10/16/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

D2731-3 Manufactured No

110 Each

81.0000

D2731-3

Mounting Lug

DAS
38
9-89

4 4
** 725666

DAS
06
9-89

Location

Loc Qty

Loc Code

GA

4

73417

4

ST520

50

123541

50

ST524

27

119211

27

D2732 Manufactured No

110

f

887.8000

D2732

Rubber Extrusion

DAS
38
9-89

2 2
** 17778

Location

Loc Qty

Loc Code

ST410

0.25

107346

0.25

ST415

887.55

117118

887.55

8 x D2732-030

D2842-041

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Manufactured No

110

Each

0.0000

D2842-041

Step Assembly, 206 Float

1 1
** 125634

DAS
06
9-89

D3394-041

Manufactured No

110

Each

16.0000

D3394-041

Lug

DAS
38
9-89

4 4
** B1256662 SP

Location

Loc Qty

Loc Code

ST528

16

120605

5

74505

10

84146

1

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Shop Packet Print

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125612

Parent Item: D206-628-033PHI

D206-628-033PHI

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 10/16/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-4 Purchased No

110 Each 2,253.000 12 12

MS21043-4

**

Nut

DAS
38
9-89

DAS
06
9-89

Location Loc Qty Loc Code

FG 40
104603 40
ST306 2213
m128300 57
m128429 57
m128798 1274
m128818 825

NAS1149C0432R Purchased No

110 Each 1,722.000 24 24

NAS1149C0432R

**

WASHER

DAS
38
9-89

DAS
06
9-89

Location Loc Qty Loc Code

ST278 1722
119124 6
121255 2
122441 5
m125807 887
m126221 222
m130466 600

NAS1515H3 Purchased No

110 Each 367.0000 3 3

NAS1515H3

**

Washer

DAS
38
9-89

DAS
06
9-89

Location Loc Qty Loc Code

FG 10
123301 10
ST273 357
m128635 121
m129521 236

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Work Order ID: 125612

125612

Parent Item: D206-628-033PHI

D206-628-033PHI

Parent Item Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407

Start Date: 10/16/14

Required Date: 11/07/14

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased

No

110

Each

426.0000

21

21

***NAS1515H4I ***

Washer

**

DAS

06

9-89

Location

Loc Qty

Loc Code

FG

32

103691

32

ST273

394

123560

18

m128635

26

m130325

200

m130466

150

NOV 10 2014

5.2 D206-628-013/-014/-023/-024/-033/-033 FLOAT COMPATIBLE DART HELI-
ACCESS-STEPS™ PARTS LIST

| Qty -013 | Qty -014 | Qty -023 | Qty -024 | Qty -033 | Qty -034 | Part Number | Description |
|-------------|-------------|-------------|-------------|---------------|-------------|--------------------------|------------------------------------|
| X | | | | | | D206-628-013 | 206 A/B FLOAT STEP INST. LH |
| | X | | | | | D206-628-014 | 206 A/B FLOAT STEP INST. RH |
| | | X | | | | D206-628-023 | 206 L/L1/L3/L4 FLOAT STEP INST. LH |
| | | | X | | | D206-628-024 | 206 L/L1/L3/L4 FLOAT STEP INST. RH |
| | | | | X | | D206-628-033 | 407 FLOAT STEP INST. LH |
| | | | | | X | D206-628-034 | 407 FLOAT STEP INST. RH |
| | | | | 4 | 4 | D2731-3 | MOUNTING LUG |
| 4 | 4 | 4 | 4 | | | D2731-7 | MOUNTING LUG |
| 8 | 8 | 8 | 8 | 8 | 8 | D2732-030 | RUBBER CUSHION |
| 1 | | | | | | D2841-041 | FLOAT STEP ASSEMBLY LH |
| | 1 | | | | | D2841-042 | FLOAT STEP ASSEMBLY RH |
| | | 1 | | 1 | | D2842-041 | FLOAT STEP ASSEMBLY LH |
| | | | 1 | | 1 | D2842-042 | FLOAT STEP ASSEMBLY RH |
| | | 2 | 2 | 2 | 2 | D2844-1 | ARM |
| | | 1 | 1 | 1 | 1 | D2844-3 | ARM |
| 2 | 2 | | | | | D2845 | ARM |
| | | | | 4 | 4 | D3394-041 | MOUNTING LUG |
| | | | | 4 | 4 | *D3394-1 | *LUG |
| 4 | 4 | | | 8 | 8 | *MS35489-93 | *GROMMET |
| 4 | 4 | 4 | 4 | | | D3394-043 | MOUNTING LUG |
| 4 | 4 | 4 | 4 | | | *D3394-3 | *LUG |
| 8 | 8 | 8 | 8 | | | *MS35489-93 | *GROMMET |
| 1 | 1 | | | | | D4064-041 | MOUNTING LUG |
| 1 | 1 | | | | | *D4064-1 | *LUG |
| 2 | 2 | | | | | *MS35489-93 | *GROMMET |
| | | | | | | | |
| 2 | 2 | 3 | 3 | 3 | 3 | AN3C4A | BOLT |
| 4 | 4 | | | | | AN4C13A | BOLT |
| 4 | 4 | 4 | 4 | 8 | 8 | AN4C14A | BOLT |
| 4 | 4 | 8 | 8 | 4 | 4 | AN4C15A | BOLT |
| 2 | 2 | 3 | 3 | 3 | 3 | NAS1149C0363R | WASHER (OR AN960C10) |
| 16 | 16 | | | | | NAS1149C0463R | WASHER (OR AN960C416) |
| 8 | 8 | 24 | 24 | 24 | 24 | NAS1149C0432R | WASHER (OR AN960C416L) |
| 24 | 24 | 24 | 24 | 24 | 24 | NAS1515H4L | WASHER |
| 12 | 12 | 12 | 12 | 12 | 12 | MS21043-4 | NUT |
| 2 | 2 | 3 | 3 | 3 | 3 | NAS1515H3 | WASHER |

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

| Qty -011 | Part Number | Description |
|-------------|-------------|---------------------------|
| X | DSI9235-011 | QUICK RELEASE PIP PIN KIT |
| 4 | BLRS-020 | QUICK RELEASE PIN |

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Revision: G
Date: 11.02.25